



“Building Now for the Future”

Purchase Order Terms and Conditions

1. Purchasing information is confidential and may not be disclosed without prior written authorization from Freedom Precision Manufacturing, LLC (FPM).
2. Requirements specified by the customer are flowed down to the supplier (including priority and criticality ratings) within this Purchase Order or supplied with accompanying purchasing information.
3. Suppliers are expected to have a quality management system. Machining and finishing suppliers are required to have a quality management system and to forward a copy of the quality manual or QMS certification to FPM upon request.
4. No change in specification, materials, or manufacturing process that affect quality of product are allowed to items on this purchase order without written authorization from FPM:
 - Changes to product
 - Changes in process including a newer revision of the specified process
 - Changes in quantity
 - Changes in release/delivery date and method of delivery
 - Changes in material, hardware, component, or specified supplier
5. Counterfeit Material
 - Supplier shall not deliver counterfeit material (equipment/material/hardware/components, etc.) under this purchase order.
 - Supplier is required to purchase material from an OCM/OEM or OEM/OCM authorized distributor chain
 - Supplier is required to notify FPM of the facts should the supplier become aware or suspect that is has furnished counterfeit material to FPM at any point in time
 - When requested by FPM, supplier shall provide OEM/OCM documentation that authenticates traceability of material to applicable OEM/OCM
 - If counterfeit material is delivered under this or any purchase order, supplier shall at its own expense, promptly replace such counterfeit material with genuine work conforming to the requirements of the PO.
6. Supplier is required to provide test specimens for inspection/verification, investigation, or auditing upon request.
7. Safety Data Sheets are required to accompany shipment as applicable to order.
8. No part of any purchase order may be out-sourced to another supplier without prior FPM approval.
 - All work approved by FPM to be out-sourced is subject to the same requirements within the FPM Purchase Order.
 - Supplier is required to use customer-designated or approved external providers, including special process sources.
 - The supplier is required to flow down applicable requirements to the supply chain including applicable requirements stated in the Purchase Order
 - Supplier is required to apply appropriate controls to their direct and sub-tier external providers, to ensure that purchase order requirements are met.
9. FPM, its customer, and regulatory authorities require right of access to applicable areas of all facilities involved in the order, and all applicable records.
10. Nonconforming product requirements:
 - Notify FPM in writing of nonconforming processes, products, or services, and obtain approval for their disposition
 - Notify FPM in writing the same business day of discovery that nonconforming product or possible nonconforming product has been released to FPM or its customer
 - For suppliers who supply machining, fabrication, and special processes:
 - a. Segregate nonconforming product and place on hold
 - b. Contact FPM for disposition
 - Supplier is required to complete any FPM issued Nonconformance Reports and/or Corrective Action Request(s).
11. Records associated with this (or any) FPM purchase order must be maintained and easily retrievable for ten (10) years after the date of the purchase order unless otherwise stated.
12. The FPM Purchase Order Number must be referenced on packing slips and invoices.
13. Purchased product or service may not be released to an FPM customer without written approval.
14. FPM must be notified in writing of change of address, business or manufacturing location(s), including changes to external provider location(s), and when required, obtain FPM approval prior to changes.
15. Supplier is expected to ensure that personnel performing work on this purchase order are aware of
 - their contribution to product or service conformity,
 - their contribution to product safety, and
 - the importance of ethical behavior.